MODIFICATION BULLETIN NO. 1

PAGE 1 OF 3

ISSUED ON: October 31, '93

Model	Sorter Stapler (A377) for F400 / 410	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Could you please correct your parts catalog as follows: 1. Parts number correction

Inco	Incorrect P/N Correct P/N Description		O'ty Hood	Parts Catalog		
IIICC	offect P/IN	Collect P/N	Description	Q'ty Used	Index No.	Page
A3	3772111	A3772116	Lower Entrance Guide	1	2	9
A3	3772121	A3772126	Relay Guide	1	4	9
AA	060551	A3772117	Pressure Spring	2	20	9

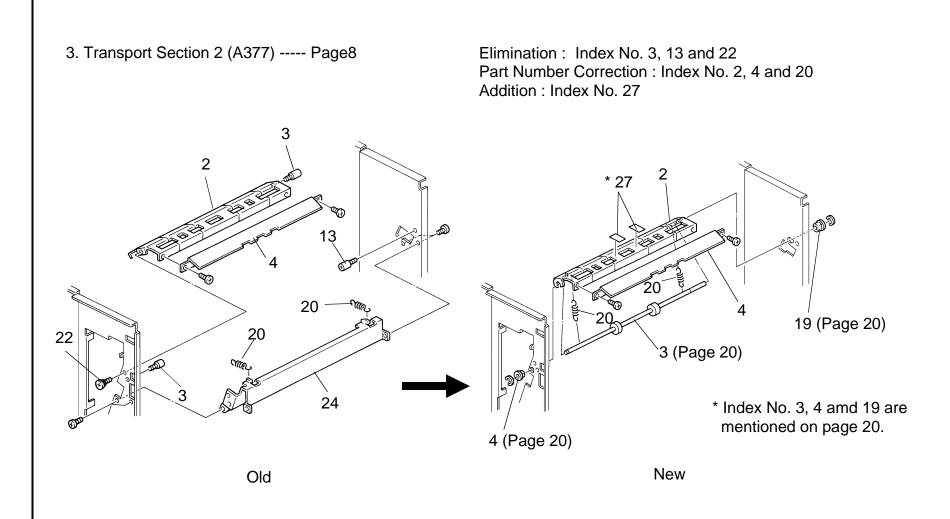
2. Elimination

Incorrect P/N	Description	O'ty Head	Parts Catalog		
Incorrect P/N	Incorrect P/N Description Q'ty Used		Index No.	Page	
54131875	Knob Screw	2 → 0	3	9	
AA143059	Pin - 6 x 16	1 → 0	13	9	
54131882	Stepped Screw	3 → 2	22	9	

3. Addition

P/N Description		Q'ty Used	Parts Catalog		
P/N	Description	Q ty Osed	Index No.	Page	
A3772115	A3772115 Lower Guide Mylar		27	9	

ISSUED ON: October 31, '93



ISSUED ON: October 31, '93

				N PRODUCTION
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	
TAIGOTI G123	230/50	Europe etc.	AOTT IT	
NRG CSS55	120/60	U.S.A., Canada etc.	A377 - 22	
	230/50	Europe etc.		
Infotec SS204	230/50	Europe	A377 - 26	

Sorter Stapler (A377) for F400/410

Top Cover

Volt/Hz

ISSUED ON: November 30, '93

Serial

Number

Date of Modification

IVIC	Julieu Article	Top Cover								
	Reason for	Parts standa	ardization							
Draw	Old Parts	New Parts	Description	Rank	Q'ty Used	Inter- change-	Parts needed	d for replacement by new part	Pa Cat	arts alog
No.	No.	No.	Becomplien	, and	Old→New	ability	Part No.	Description	No.	Page
	A3771511	A3771710	Top Cover		1 → 1	O/O	RICO)H	14	5
		A3771691	Clip Tray		0 → 1				* 28	5
	A3771513	A3771713	Top Cover		1 → 1	O/O	NRG		14	5
		A3771693	Clip Tray		0 → 1				* 28	5
	A3771514	A3771714	Top Cover		1 → 1	0/0	INFO	TEC	14	5
		A3771694	Clip Tray		0 → 1				* 28	5
	A3771515	A3771715	Top Cover		1 → 1	O/O	SAVI	N	14	5
		A3771695	Clip Tray		0 → 1				* 28	5

Rank: A: Replace with new parts immediately. Interchangeability:

Model

Modified Article

B : Replace with new parts at time of repair.

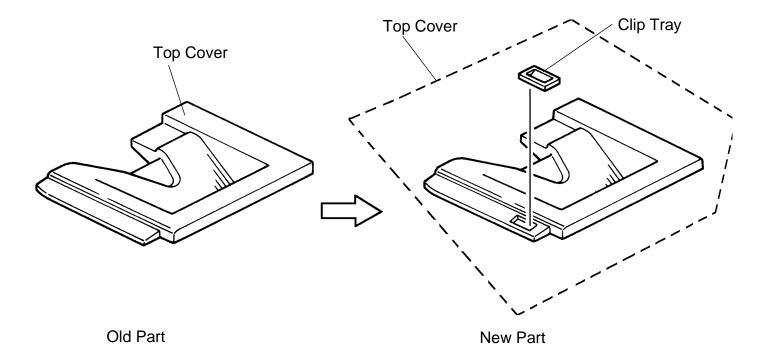
C : Replace with new parts at time of overhaul.

⁽¹⁾ When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

⁽²⁾ The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

Due to standardization, the top cover has been changed.



			JAPI	N PRODUCTION
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	
10011 3123	230/50	Europe etc.	A311 - 11	
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	
	230/50	Europe etc.		
Infotec SS204	230/50	Europe	A377 - 26	

MODIFICATION BULLETIN NO. 3

PAGE OF

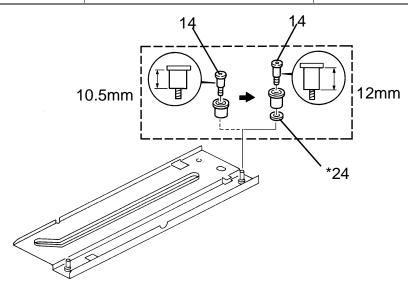
ISSUED ON: January 31, '94

Model Sorter Stapler (A377) for F400/F410		Volt/Hz	Date of Modification	Serial Number
Modified Article	Idle Pulley Stud - Short			
Reason for Modification	To prevent the timing belt from coming off			

To prevent the timimg belt from coming off, the idle pulley stud has been lengthened and the spacer has been added as shown.

2				Inter-	Parts Catalog	
Old P/N	New P/N	Description	Q'ty Used	change- ability	Index No.	Page
A4693175		Idle Pulley Stud - Short	1 → 0	x/ o/o as	14	13
L	A3774726	Stepped Screw - M4 x 8 x 12	0 → 1	/O a set	14	13
	AA132152	Spacer - 8mm	0 → 1	/	* 24	13

* New Index



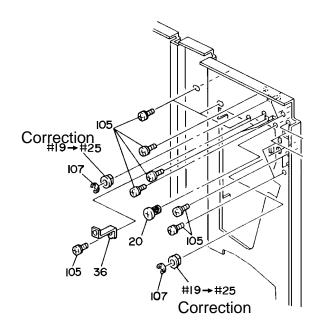
				N PRODUCTION
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	
10011 0123	230/50	Europe etc.	A311 - 11	
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	
	230/50	Europe etc.		
Infotec SS204	230/50	Europe	A377 - 26	

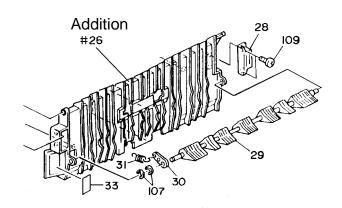
ISSUED ON: January 31, '94

Model	Sorter Stapler (A377) for F400/F410	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts Catalog Correction			

Please correct your parts catalog as follows:

[Index number correction and addition in illustration] Page 6.





			JAPA	N PRODUCTION
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	
IXICOIT ST25	230/50	Europe etc.	A311 - 11	
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	
	230/50	Europe etc.		
Infotec SS204	230/50	Europe	A377 - 26	

MODIFICATION BULLETIN NO. 5

PAGE 1 OF 2

ISSUED ON: January 31, '94

Model	Sorter Stapler (A377) for F400/F410	Volt/Hz	Date of Modification	Serial Number
Modified Article	Lower Guide Mylar			
Reason for Modification	To facilitate manufacturing			

To facilitate manufacturing, the lower guide mylar has been removed.

2	New P/N Description	Q'ty Used	Inter- change- ability	Parts Catalog		
Old P/N				Index No.	Page	
A3772115	Lower Guide Mylar		2 → 0		27	9

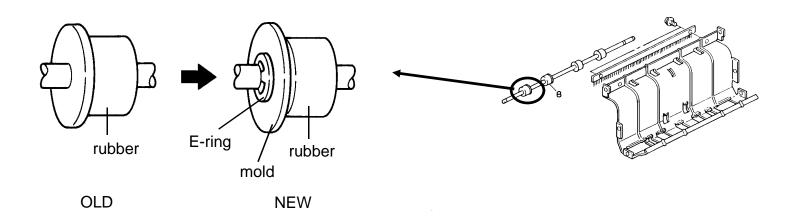
			JAPAN PRODUCTION		
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER	
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15		
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17		
NICOH 3123	230/50	Europe etc.	A311 - 11		
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22		
	230/50	Europe etc.			
Infotec SS204	230/50	Europe	A377 - 26		

ISSUED ON: March 15, '94

Model	Sorter Stapler (A377) for F400/F410	Volt/Hz	Date of Modification	Serial Number
Modified Article	Exit Roller			
Reason for Modification	To improve the paper delivery			

To improve the paper delivery, the exit rollers (4 rollers) have been modified.

0	New P/N	Description	<u> </u>	Inter-	Parts Catalog	
Old P/N			Q'ty Used	change- ability	Index No.	Page
AF020307	A3772350	Exit Roller	1 → 1	X/O	8	7



ISSUED ON: March 15, '94

			JAPAN PRODUCTION		
MODEL NAME	MODEL NAME V/Hz DESTINATION		CODE	SERIAL NUMBER	
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4133120001	
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3393120001	
10011 3123	230/50	Europe etc.	A311 - 11	A3393120001	
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	5333120001	
	230/50	Europe etc.			
Infotec SS204	230/50	Europe	A377 - 26	3D91230001	

Model Sorter Stapler (A377) for F400 / 410 / 420		Volt/Hz	Date of Modification	Serial Number
Modified Article	Lock Pin Spring			
Reason for Modification	To facilitate servicing			

To facilitate servicing, the outer diameter of the spring has been changed from 7 mm to 6.5 mm. When using the old part, it is difficult put onto the bushing.

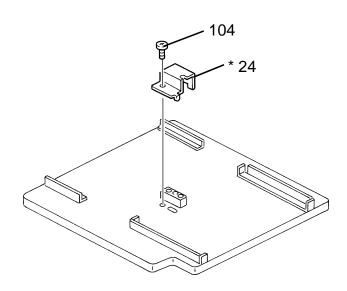
Old P/N New P/N	N D/N	5	0'' 11 1	Inter-	Parts Catalog	
	New P/N	Description	Q'ty Used	change- ability	Index No.	Page
A4582479	7	Lock Pin Spring	8	X/	4 7	7 9
Z	— AA063529	Pressure Spring - 14.5 mm	8	0/	4 7	7 9

			JAPAN PRODUCTION		
MODEL NAME	V/Hz DESTINATION		CODE	SERIAL NUMBER	
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4134020001	
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3394020001	
Kiddii 3123	230/50	Europe etc.	A311 - 11	A3394020001	
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	5334020001	
	230/50	Europe etc.			
Infotec SS204	230/50	Europe	A377 - 26	3D90240001	

Model	Sorter Stapler (A377) for F400 / 410 / 420		Date of Modification	Serial Number
Modified Article	Lower Sensor Cover			
Reason for Modification	To prevent the malfunction of the sensor caused by reflected light			

To prevent the malfunction of the sensor caused by reflected light, the lower sensor cover has been added.

New P/N	Description	Q'ty Used	Parts Catalog		
			Index No.	Page	
A3771666	Lower Sensor Cover	0 → 1	* 24	21	
09504006B	Screw - M4 x 6	n - n+1	104	21	

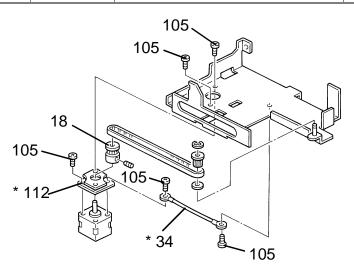


			JAPAN PRODUCTION		
MODEL NAME V/Hz DESTINATION		CODE	SERIAL NUMBER		
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4134060001	
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3394060001	
Kiddii 3123	230/50	Europe etc.	A377 - 17	7559400001	
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	5334060001	
	230/50	Europe etc.			
Infotec SS204	230/50	Europe	A377 - 26	3D90640001	

Model	Sorter Stapler (A377) for F400 / 410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Timing Pulley etc.			
Reason for Modification	To reduce the mechanical driving noise			

To reduce the mechanical driving noise, the stepping motor cushion has been added and the timing pulley has been changed. When install the cushion, the timing pulley should be replaced with new one.

OLL DA	N D/N	5	011 11	Inter-	Parts Catalog		
Old P/N	New P/N	Description	Q'ty Used	change- ability	Index No.	Page	
AB030216	AB030516	Timing Pulley - 15Z	1 → 1	X/X > as a set X/O	18	11	
	10050944	Stepping Motor Cushion	0 → 1		* 112	11	
	03130050B	Philips Pan Head Screw - M3 x 5	n - n+1		105	11	
	A3545230	Grounding Harness	0 → 1		* 34		



* New Index

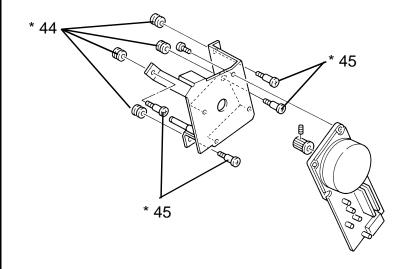
			JAPAI	N PRODUCTION
MODEL NAME	V/Hz DESTINATION		CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4134090001
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3394080067
NICOTI 3123	230/50	Europe etc.	A377 - 17	A3394000001
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	5334080001
	230/50	Europe etc.		
Infotec SS204	230/50	Europe	A377 - 26	3D90840001

Model	Sorter Stapler (A377) for F400 / 410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Cushion - T 1.2			
Reason for Modification	To reduce the mechanical driving noise			

To reduce the mechanical driving noise, the cushions have been added and the fixing screws have been changed. When installing the cushion, the new fixing screw should be used.

		Description		Inter-	Parts Catalog		
Old P/N	New P/N	Description	Q'ty Used	change- ability	Index No.	Page	
	A3772217	Cushion - T 1.2	$0 \rightarrow 4$		* 44	19	
09504006B	7	Screw - M4 x 6	4 → 0	X/ as a set x/o	101	19	
4	54036246	Stepped Screw - Cleaning	0 → 4	x/	* 45	19	

* New Index



	V/Hz DESTINATION		JAPAN PRODUCTION			
MODEL NAME			CODE	SERIAL NUMBER		
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4134070001		
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3394061537		
10011 3123	230/50	Europe etc.	A377 - 17	A0094001001		
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	5334070001		
	230/50	Europe etc.				
Infotec SS204	230/50	Europe	A377 - 26	3D90740001		

MODIFICATION BULLETIN NO. 11

Sorter Stapler for F400 / 410 / 420

Model

PAGE 1 OF 3

Volt/Hz

ISSUED ON: March 15, '95

Date of

Serial

	Wodei	Sorter Stapit	el 101 F400 / 410 / 420					Modification		Number	
Мс	odified Article	Bins and Gu	ide Rollers								
	Reason for	To prevent the	he guide rollers from cominç	g off			-				
Draw	Old Parts	New Parts	Description	Rank	Q'ty Used	Inter- change-	Parts needed	led for replacement by new part		Pa Cat	arts alog
No.	No.	No.	2000		Old→New	ability	Part No.	Desc	ription	No. Page	
	A3773410	A3773510	Bin Ass'y	С	20 → 20	X/X	-17 version o		x/o	8	5
	A3773413	A3773513	Bin Ass'y	С	20 → 20	X/X	-15, -22, -26	versions only	as a set	8	5
	A3773460	A3773560	Supporting Bin	С	1 → 1	X/X				5	5
	A3773446	A3773546	Guide Roller	С	63 →63	X/X		/		7	5

Rank: A: Replace with new parts immediately. B: Replace with new parts at time of repair. C: Replace with new parts at time of overhaul. Interchangeability:

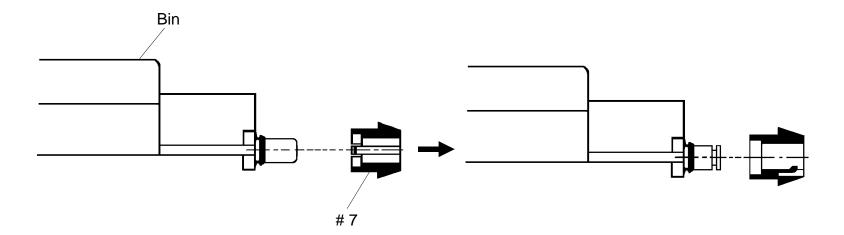
⁽¹⁾ When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

⁽²⁾ The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

The bin guide roller may come off the bin shaft when a customer attempts to remove a jammed sheet of paper while lifting the bin up too much, as if a customer hits the bin.

To prevent this problem happening even under the above conditions, the shaft of the bin and the guide roller have been modified to be engaged as shown in the following illustration.



ISSUED ON: March 15, '95

			JAPAN PRODUCTION			
MODEL NAME	V/Hz DESTINATION		CODE	SERIAL NUMBER		
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4135010001		
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3395010961		
10011 0123	230/50	Europe etc.	A311 - 11	A3393010901		
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	5335010001		
	230/50	Europe etc.				
Infotec SS204	230/50	Europe	A377 - 26	3D90150001		

ISSUED ON: October 15, '95

	Model	Sorter Staple	er for F400 / 410 / 420					Volt/Hz	Date of Modification	Se Nur	rial nber
Мо	odified Article	Entrance Gu	uide etc.								
	Reason for	Part standar	dization with other models								
ľ	Modification									D	arts
Draw	Old Parts	New Parts	Description	Rank	Q'ty Used	Inter- change-	Parts neede	d for replacem	ent by new part	Cat	alog
No.	No.	No.	Description		Old→New	ability	Part No.	Desc	ription	No.	Page
	A3772126	A6062126	Entrance Guide	С	1 → 1	O/O				4	9
	A3771141	A6061141	Upper Stay	С	1 → 1	O/O				3	7
	A3771171	A6061171	Exit Stay	С	1 → 1	O/O				16	9
	A3771571	A3771721	Front Door	С	1 → 1	O/O	(-17)			1	5
	A3771573	A3771723	Front Door	С	1 → 1	O/O	(-22)			1	5
	A3771574	A3771724	Front Door	С	1 → 1	O/O	(-26)			1	5
	A3771575	A3771725	Front Door	С	1 → 1	O/O	(-15)			1	5
	A3772116	A6062182	Lower Entrance Guide	С	1 → 1	O/O				2	9
	58874195	AA143462	Stopper Screw	С	3 → 3	X/O				17	21
	58874185	AB033070	Idler Pulley	С	2 -> 2	X/O	0/0	as s set		19	21
	A3372340	A6062340	Junction Gate Solenoid	С	1 → 1	O/O				2	19

Rank: A: Replace with new parts immediately. B: Replace with new parts at time of repair. C: Replace with new parts at time of overhaul. Interchangeability:

- (1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.
- (2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = interchangeable

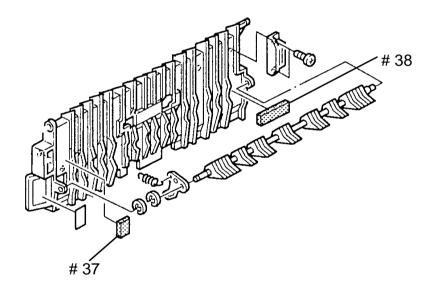
ISSUED ON: October 15, '95

Draw No.	Old Parts No.		Description	Rank	Q'ty Used Old → New	Inter- change-	Part needed for replacement by new part			arts talog
140.	NO.	NO.			Old → New	ability	Part No.	Description	No.	Page
	A3772211	A6062211	Brushless Motor Bracket	С	1 → 1	O/O			16	19
	A3772321	A6062321	Left Guide Plate	С	1 → 1	O/O			26	7
		A6062327	Junction Gate Cushion		0 → 1				37	7
		A6062328	Junction Gate Cushion		0 → 1				38	7
	AW020021	AW020075	Photointerruptor - 175487-3	С	4 → 4	O/O				
	A3774441	A6064441	Slide Support Bracket	С	1 → 1	O/O			26	11
	A3774488	A6064488	Gripper Harness Bracket	С	1 → 1	O/O			28	11
			<u> </u>			<u> </u>			<u> </u>	1

DETAILS OF MODIFICATION

The parts listed on the front part list pages have been changed for part standardization with other models.

The location of the two parts newly added is shown in the illustration below.



			JAPAN PRODUCTION			
MODEL NAME	V/Hz DESTINATION		CODE	SERIAL NUMBER		
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4135070167		
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3395070001		
IXICOIT ST25	230/50	Europe etc.	A311 - 11	A3393070001		
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	5335070064		
	230/50	Europe etc.				
Infotec SS204	230/50	Europe	A377 - 26	3D9085XXXX		

12

Model	Sorter Stapler for F400 / 410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Pressure Spring			
Reason for Modification	Part standardization			

The following part has been changed to standardize with other models.

2				Inter-	Parts C	Catalog
Old P/N	New P/N	Description	Q'ty Used c	change- ability	Index No.	Page
A3772117	AA060657	Pressure Spring	2 → 2	O/O	20	9

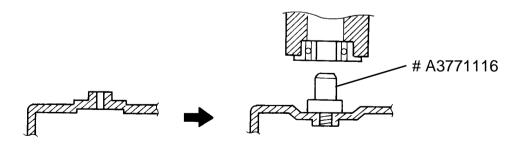
			JAPAN PRODUCTION			
MODEL NAME V/Hz DESTINATION		DESTINATION	CODE	SERIAL NUMBER		
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4135090001		
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3395090001		
NICON C125	230/50	Europe etc.	AOTT IT	A3333030001		
NRG CSS55	120/60 NRG CSS55		A377 - 22	5335090001		
	230/50	Europe etc.				
Infotec SS204	230/50	Europe	A377 - 26	3D90950001		

Model	Sorter Stapler for F400 / 410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Stud Screw			
Reason for Modification	To hold the helical wheels securely			

To prevent the helical wheels from coming out of position during transportation, stud screws have been added.

O. I. D.A.	N 541	5	0% 11	Inter-	Parts Catalog	
Old P/N	New P/N	Description	Q'ty Used	change- ability	Index No.	Page
	A3771116	Stud Screw - M6	0 → 3	_	33	14

NOTE: Stud screws cannot be installed on the old type machines.



	MODEL NAME V/Hz DESTINATION		JAPAN PRODUCTION			
MODEL NAME			CODE	SERIAL NUMBER		
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	4135060001		
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A3395060001		
NICON ST25	230/50	Europe etc.	A311 - 11	A339300001		
NRG CSS55	120/60 CSS55		A377 - 22	5335060001		
	230/50	Europe etc.				
Infotec SS204	230/50	Europe	A377 - 26	3D90650001		

ISSUED ON: December 15, '95

Model	Sorter Stapler for F400 / 410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Hinge			
Reason for Modification	Part Standardization			

The following part has been changed to standardize with other models.

011 5/11				Inter-	Parts 0	Catalog
Old P/N	New P/N	Description	Q'ty Used	change- ability	Index No.	Page
A3771645	A6061645	Hinge	1 → 1	O/O	2	5

ISSUED ON: December 15, '95

			JAPA	N PRODUCTION
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	413
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A339
Kiddii 3123	230/50	Europe etc.	A311 - 11	A333
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	533
	230/50	Europe etc.		
Infotec SS204	230/50	Europe	A377 - 26	3D9

Sorter Stapler F400 / 410 / 420

Model

Volt/Hz

ISSUED ON: January 15, '96 Date of

Serial

	Wodei	Sorter Staph	ei F400 / 410 / 420					VOII/HZ	Modification	Nur	nber
Мо	odified Article	Upper Inner	Cover								
	Reason for	To prevent r	malfunction								
Draw	Old Parts	New Parts	Description	Rank	Q'ty Used	Inter- change-	Parts needed	d for replacem	ent by new part	Pa Cat	rts alog
No.	No.	No.	No.	Old→New ability	Part No.	Desc	cription	No.	Page		
	A3771621	A3771623	Upper Inner Cover		1 → 1	X/O				1	9
		A3771624	Cushion		0 → 1					* 28	9
									* New Index #		

Rank: A: Replace with new parts immediately. B: Replace with new parts at time of repair. C: Replace with new parts at time of overhaul. Interchangeability:

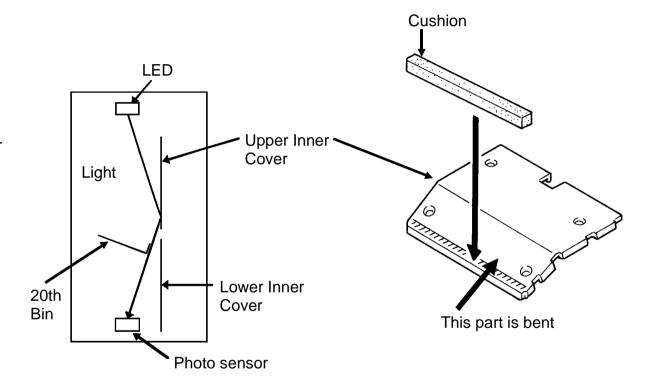
- (1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.
- (2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

The LED light reflects off the upper inner cover and may activate the photosensor when all bins are at the high position. This causes the twentieth sets of copies not to be stapled.

To prevent this malfunction, the upper inner cover has been bent so that the light will not reach the photosensor.

The cushion has been added to the end of the bent portion so that the roller will not be exposed.



			JAPAN PRODUCTION			
MODEL NAME	V/Hz DESTINATION		CODE	SERIAL NUMBER		
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	413512XXXX		
Ricoh ST25	120/60	U.S.A. etc.	A377 - 17	A339512XXXX		
Kiddii 3123	230/50	Europe etc.	A311 - 11	ASSESTENCE		
NRG CSS55	120/60	U.S.A. , Canada etc.	A377 - 22	5335110142		
	230/50	Europe etc.				
Infotec SS204	230/50	Europe	A377 - 26	3D9125XXXX		

ISSUED ON: May 31, '96

Model	Sorter Stapler for F400 / 410	Volt/Hz	Date of Modification	Serial Number
Modified Article	Middle Stay			
Reason for Modification	Part Standardization			

To standardize with other models, the following part has been changed:

	N 5/N	5	Description Q'ty Used	Inter-	Parts C	atalog
Old P/N	New P/N	Description		change- ability	Index No.	Page
A3771181	A6061181	Middle Stay	1 → 1	O/O	19	9

T. Inoue, General Manager

1st Field Information Dept. QAC

			JAPA	N PRODUCTION
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	413
Ricoh ST25	120/60	U.S.A., etc.	A377 - 17	A339
10011 3123	230/50	Europe, etc.	A311 - 11	A339
NRG CSS55	120/60	U.S.A. , Canada, etc.	A377 - 22	533
	230/50	Europe, etc.		
Infotec SS204	230/50	Europe	A377 - 26	3D9

ISSUED ON: January 31, '97

Model	Sorter Stapler for F400 / 410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Hexagon Headless Set Screw - M4 x 4			
Reason for	To prevent the hexagon screw from becoming loose.			
Modification				

		5		Inter- change-	Parts Catalog		
Old P/N	New P/N	Description	n Q'ty Used		Index No.	Page	
05740040E		Hexagon Headless Set Screw - M4 x 4	n → n-1	X/	101	17	
	A3773255	Hexagon Headless Set Screw - M4 x 4	0 → 1	/O	* 36	17	

* New Index

To prevent the hexagon screw from becoming loose, it has been changed to the Nylock type.

21 102 114 23 102 102 103 109

T. Inoue, General Manager 1st Field Information Dept. QAC

			JAPAI	N PRODUCTION
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/60	U.S.A.	A377 - 15	413608XXXX
Ricoh ST25	120/60	U.S.A., etc.	A377 - 17	A3396070001
1(1001) 3123	230/50	Europe, etc.	A377 - 17	A3390070001
NRG CSS55	120/60	U.S.A. , Canada, etc.	A377 - 22	5336070001
	230/50	Europe, etc.		
Infotec SS204	230/50	Europe	A377 - 26	3D9086XXXX

RIGOH

Modification Bulletin

PAGE: 1/2

Model: Sorter Stapler for F400/410/420 Date			e: 15-Feb-98	No: 19	
Modified Article: Gripper Solenoid Bracket etc			Prepared by: F.N	loguchi	
From: QAC Field Inf	ormation Dept.				
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly	☐ To in	nprove	e reliability ()
	□ Part standardization	Othe	r		

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
A6061141	A6641141	Upper Stay	1-1	O/O	7	3	
AF022068	AF022097	Driven Roller	8-8	0/0	7	6	
			4-4	0/0	9	10	
A3772311	A6642311	Right Guide Plate	1-1	0/0	7	10	
A3771151	A6641151	Stay	2-2	0/0	7	23	
			1-1	0/0	21	5	
A3772131	A6642131	Right Lower Guide	1-1	0/0	9	12	
A3771126	A6641126	Front Cover Plate	1-1	0/0	9	24	
A6061171	A6641171	Exit Stay	1-1	0/0	9	16	
A6061181	A6641181	Middle Stay	1-1	0/0	9	19	
A3774436	A6644436	Gripper Solenoid Bracket	1-1	0/0	11	7	
A6064441	A6644441	Slider Support Bracket	1-1	0/0	11	26	
A3774721	A3774751	Stapler Slide Bracket	1-1	0/0	13	23	
A3774745	A6644745	Harness Cover	1-1	O/O	13	10	
A3773311	A6643311	End Fence Bracket	1-1	0/0	19	28	
A3774131	A6644131	Upper Jogger Stay	1-1	O/O	15	24	
A3774133	A6644133	Lower Jogger Stay	1-1	O/O	17	2	

Due to part standardization, the parts listed above have been changed.

RIGOH

Modification Bulletin

PAGE: 2/2

Model: Sorter Stapler for F400/410/420 Date: 15-Feb-98 No: 19

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter Stapler 4	120/ 60	U. S. A.	A377 - 15	
Ricoh ST25	120/60	U. S. A., etc.	A377 - 17	
	230/ 50	Europe, etc.		
NRG CSS55	120/60	U. S. A. ,	A377 - 22	
		Canada, etc.		
	230/ 50	Europe, etc.		
Infotec SS204	230/ 50	Europe	A377 - 26	

RIGOH

Modification Bulletin

PAGE: 1/1

Model: Sorter Stapler for F400/410/420 Date			e: 31-Jul-98	No: 20	
Modified Article: Front Cover Plate			Prepared by: F.N	loguchi	
From: QAC Field Inf	ormation Dept.				
Reason for	Parts catalog correction	☐ Vend	or ch	ange 🔲 To m	neet standards
Modification:	□ To facilitate assembly	☐ To in	nprove	e reliability ()
	☐ Part standardization	Othe	r		

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A6641126	A3771126	Front Cover Plate	1	O/O	9	24	

The three holes in the front cover plate for the screws to secure it were designed for tapping screws so when the front cover plate was attached to the side frame it also rotated when the screws were tightened. The three holes have been changed to suit M4 screws.

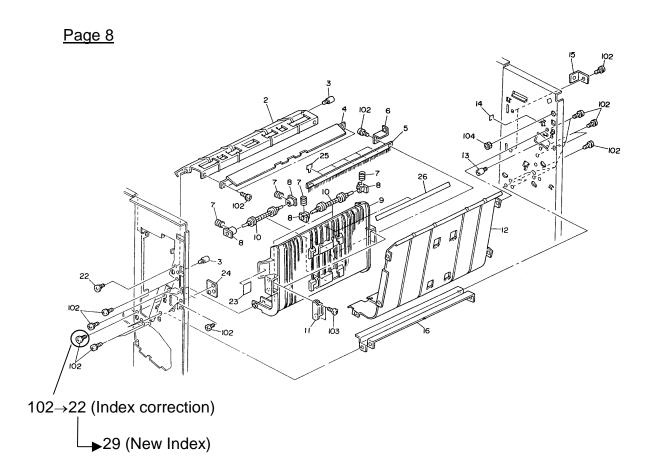
Model: Sorter Stapler for F400/410/420 Date			e: 31-Aug-98	No: 21	
Modified Article: Left Lower Guide			Prepared by: F.N	Noguchi	
From: QAC Field Inf	ormation Dept.				
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly	☐ To im	nprove	e reliability ⁽)
	□ Part standardization	Othe	r		

Old part	New part	rt Description		Int	Page	Index	Note
number	number						
A3772141	A8212141	Left Lower Guide	1	X/X	9	9	•
54131882		Stepped Screw	3-2	X/	9	22	
A8212151 S		Stopper-Guide Plate-Left Lower	0-1	/X	9	*29	•
A6641171	A8211171	Exit Stay	1	O/O	9	16	
A3771636	A8211636	Upper Rear Cover Bracket	1	O/O	19	1	

*New Index

Due to parts standardization, the above parts have been changed.

 Note: Due to a change in the mold of the Left Lower Guide (A3772141), the old one can no longer be supplied. When installing the new Left Lower Guide (A8212141), please use the Stopper -Guide Plate-Left Lower (A8212151).





Modification Bulletin

PAGE: 2/2

Model: Sorter Stapler for F400/410/420 Date: 31-Aug-98 No: 21

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin Sorter	120/60	U. S. A.	A377 - 15	
Stapler 4				
Ricoh ST25	120/60	U. S. A., etc.	A377 - 17	
	230/ 50	Europe, etc.		
NRG CSS55	120/ 60	U. S. A. ,	A377 - 22	
		Canada, etc.		
	230/ 50	Europe, etc.		
Infotec SS204	230/ 50	Europe	A377 - 26	